



Dart Aerospace Ltd.
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Canada

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D3204-13
Job Sheet 182965



Part No: D3204-13

Job Qty: 15 ea

Part Name: Gusset



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/7/18

Job Tracking No:

Due Date: 9/14/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A1 IPP: C 05.08.11 Added Step 25 KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	15 Ea	9/14/18	9/14/18	0.00	0.00	Start Up Waterjet		OK 18/09/18
100	Waterjet	15 pcs	9/14/18	9/14/18	0.00	0.56	Waterjet1		OK 18/09/18
120	QC	15 pcs	9/14/18	9/14/18	0.00	0.00	QC8		DAS 38 2018
130	Packaging	15 pcs	9/14/18	9/14/18	0.00	0.00	Packaging3	WAD02	6 SEP 9-89
140	QC21-SA	15 Ea	9/14/18	9/14/18	0.00	0.00	QC21	9-89	DAS 21 SEP 14 2018

Part Op 100 - 1-Cut as per Dwg D3204
Descriptions: 130 - LOCATION : WA002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.125	6061-T6 .125 Sheet	.0855 sf (.0057 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.125	0	53	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Gusset	1.000inches ± 0.030	1.030 0.970		
2	Gusset	0.750inches ± 0.030	0.780 0.720		
3	Gusset	0.125inches ± 0.010	0.135 0.115		

Plex 9/7/18 8:06 AM Dart.Gagnon.Michelle



Container No: S109101



Part: D3204-13

Job No: 182965

Serial No/Batch: S109101

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 09/10/18